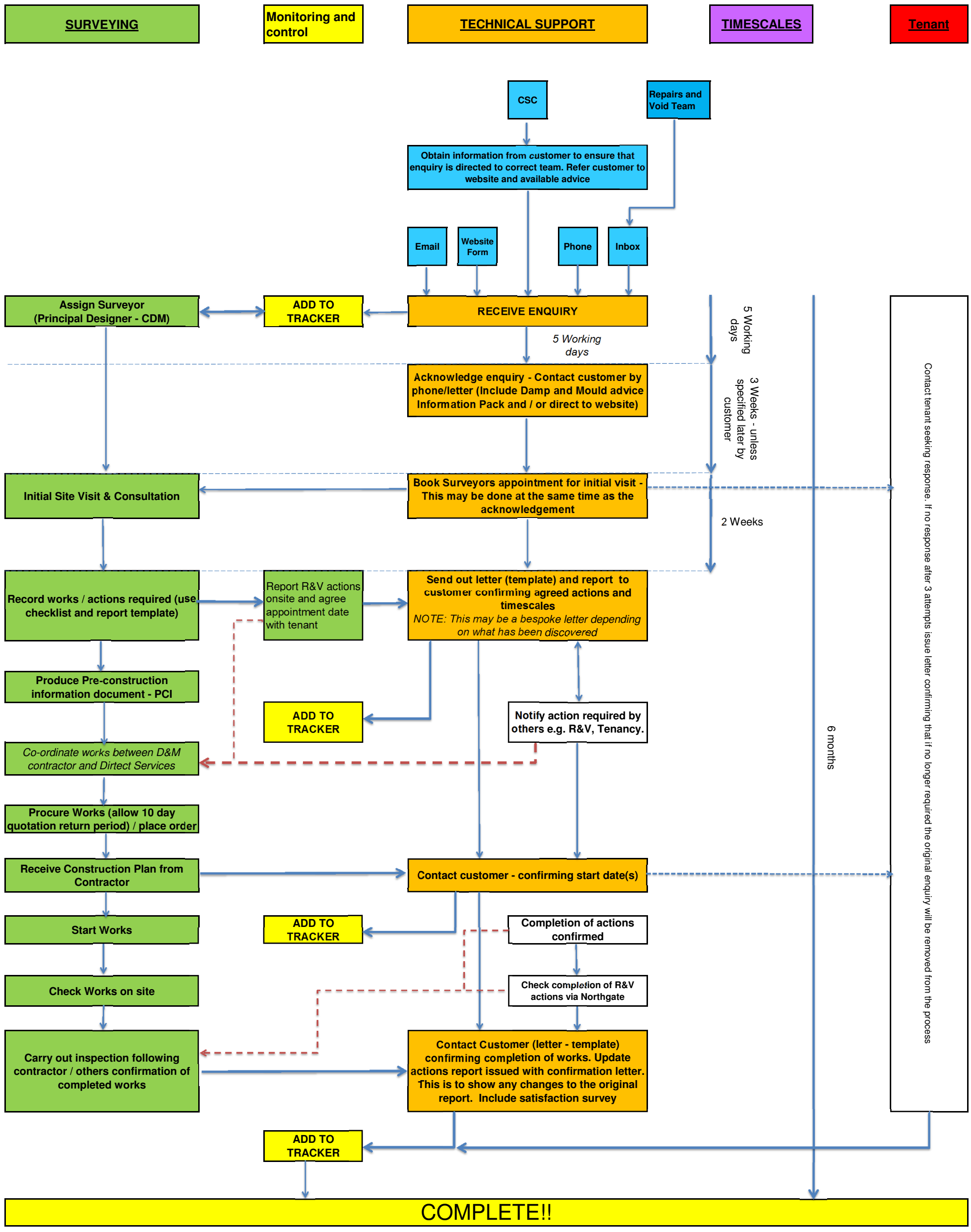DRAFT DAMP & MOULD DELIVERY PROCESS